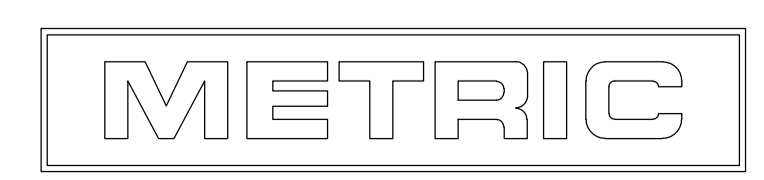


RECOMMENDED MOUNTING HOLE PATTERN FOR .063 THICK P.C. BOARD

- 1 POST TO WITHSTAND 13 NEWTONS (3LBS.) MIN. AXIAL FORCE IN BOTH DIRECTIONS SHOWN WITHOUT DISLODGING.
- 2 TOLERANCES APPLY TO SOLDER SIDE OF BOARD.
- 3 MEASURED AT SURFACE -A-
- 4 PLASTIC FLASH PERMITTED IN THIS AREA.
- 5 PARTS COMPLY WITH AMP SOLDERABILITY SPEC. NO. 109-11-2.
- 6 ONE HOLE MAY BE UNDERSIZED (.051/.046 DIA.) FOR ASSEMBLY RETENTION DURING WAVE SOLDERING.
- 7 MATERIAL: HEADER-THERMOPLASTIC POLYESTER
GLASS-FILLED 94V-0(NATURAL)
POST-COPPER ALLOY (TIN PLATED)
- 8 COORDINATE DIMENSION APPLIES FROM CENTER OF ACTUAL FEATURE.
- 9 PLASTIC BURRS CAUSED BY CUT-OFF TOOLING ARE PERMITTED WITHIN THE MAXIMUM TOLERANCE ENVELOPE.
- 10 POST TO BE MEASURED WHEN STRIP IS HELD FLAT.
- 11 POST MUST WITHSTAND TWO 90° BENDS AGAINST EXTRUSION WITHOUT BREAKING.
- 12 DIMENSION SHOULD BE .175 MIN WHEN MATING WITH A MTA 156 CONNECTOR ASSEMBLY OR A SL-156 CONNECTOR ASSEMBLY.
- 13 PIN BURR OF .005 MAX. VERTICAL AND .003 MAX. HORIZONTAL PERMITTED AT POST TIPS ON BOTH ENDS.

.060	1.52	1.872	47.55
.051	1.30	.700	17.78
.046	1.17	.450	11.43
.045	1.14	.425	10.80
.030	0.76	.312	7.92
.019	0.48	.300	7.62
.015	0.38	.180	4.57
.012	0.30	.175	4.45
.010	0.25	.156	3.96
.008	0.20	.125	3.18
.005	0.13	.078	1.98
.003	0.08	.073	1.85
.001	0.03	.063	1.60
IN	MM	IN	MM

CONVERSION TABLE



641823-2 SHOWN

4	641823-2
POST NUMBER OMITTED	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN N. GANNON 24SEP92	24SEP92	Tyco Electronics Corporation Harrisburg, PA 17105-3608
0. PLC ± -	1. PLC ± -	2. PLC ± -	3. PLC ± .005	4. PLC ANGLES ± -
APPROVED: R. SWING	DATE: 07OCT92	NAME: R. SPEER	PRODUCT SPEC: MTA-156 HEADER ASSEMBLY, FRICTION LOCK, STRAIGHT .045 ROUND POST, TIN PLATED, 12 POSITION, OMITTED POST	APPLICATION SPEC: -
MATERIAL: -	FINISH: -	WEIGHT: -	SIZE: A1	SCALE: 5:1
CUSTOMER DRAWING		DATE: 000779	DRAWING NO: 641823	SHEET 1 OF 1